



Approval Sheet for Product Specification

(产品承认书)

PRODUCT NAME: PIEZO BUZZER

(产品名称: 压电蜂鸣器)

CUSTOMER PART NO: _____

(客户型号: _____)

OUR PART NO: HYR-3010A

(我司型号: HYR-3010A)

1. This product shall comply with RoHs. (本产品符合RoHs指令。)
2. In case of changes, such as mold, manufacturing process, material, appearance, and inspection etc.The same procedure is required. (样品确认后,如模具、制造方法、材料、外观、检验等发生变更的情况下必须事前由双方进行协商。)

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|--------------------------|
| Customer Approved (客户承认) |
| |

| Approved by (批准) | Checked by (复核) | Drafted by (编制) | Date (日期) |
|---------------------|--------------------|--------------------|--------------|
| | | | 2014/8/28 |

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SPECIFICATION FOR BUZZER

(蜂鸣器产品规格书)

1. APPLICATION RANGE (应用范围)

This product specification is applied to the piezoelectric buzzer used for sounder in alarm systems. (产品属于压电蜂鸣器，广泛应用于发声系统)。

2. SPECIFICATIONS (规格)

Standard test condition: Temperature of $25 \pm 3^\circ\text{C}$, humidity $60 \pm 10\%$ R.H.
(标准测试条件：温度 $25 \pm 3^\circ\text{C}$ ，湿度 $60 \pm 10\%$ R.H)。

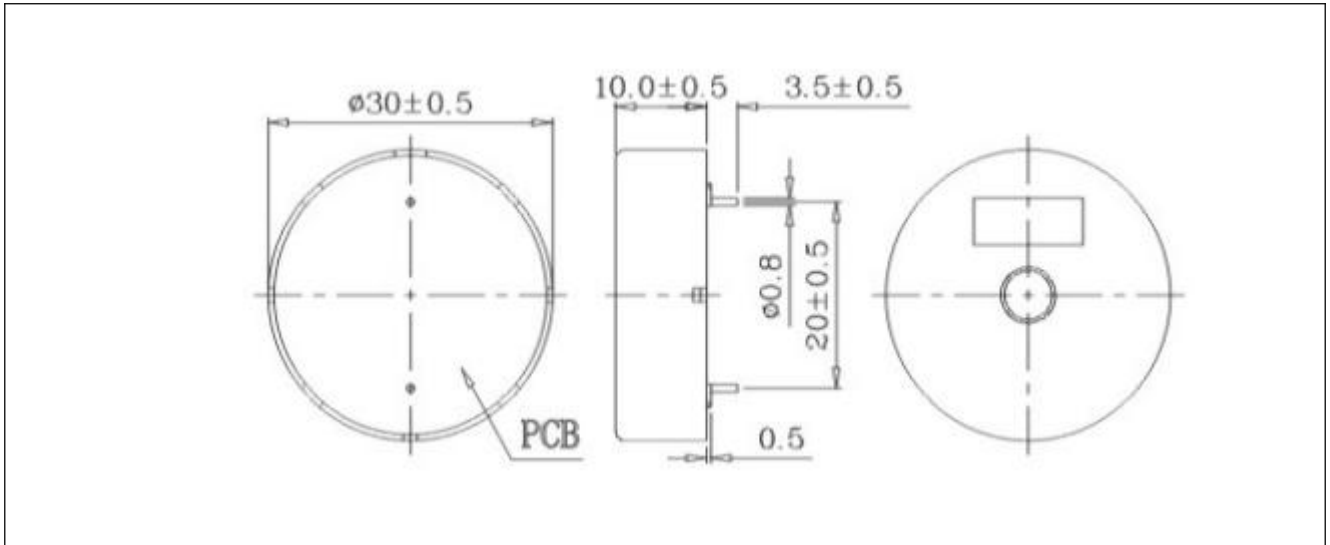
| 型号 part No: HYR-3010A | | |
|-----------------------|---|--|
| 1 | 额定频率 Resonance Frequency (KHz) | 2.2 |
| 2 | 最大电压 Max Input Voltage (Vp-p) | 30 |
| 3 | 电容量 Capacitance at 120Hz (nF) | $20 \pm 30\%$ |
| 4 | *声压级 Sound Output at 10cm (dB) | ≥ 90 at 2.2KHz Square Wave 12Vp-p |
| 5 | *消耗电流 Current Consumption (mA) | ≤ 5 at 2.2 KHz Square Wave 12Vp-p |
| 6 | 工作温度 Operating Temperature ($^\circ\text{C}$) | $-20 \sim +60$ |
| 7 | 储存温度 Storage Temperature ($^\circ\text{C}$) | $-30 \sim +70$ |
| 8 | 单品重量 Weight (g) | 4.7 |
| 9 | 外壳材料 Housing Material | Black PPO |

带*号指标需要在额定电压下测试 *Applying rated voltage

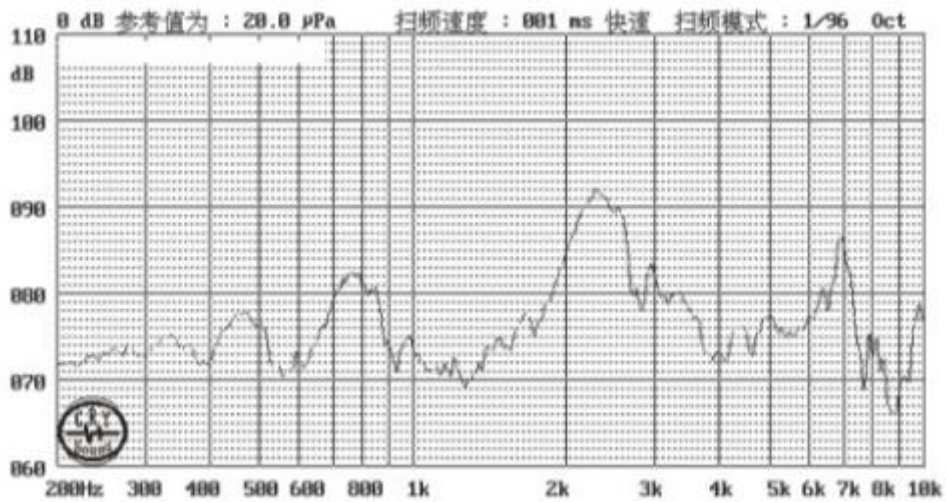
| 蜂鸣器焊接方法 Buzzer Soldering process | Soldering Parameter | | |
|-------------------------------------|------------------------------|---|-------------|
| | 温度 Temp.($^\circ\text{C}$) | 时间 Time(Sec.) | 可焊接次数 Times |
| 回流焊 Reflow soldering | 245 ± 15 | 180 $^\circ\text{C}$ 预热 40~70 秒 245 $^\circ\text{C}$ 3 秒 above 180 $^\circ\text{C}$ time 40~70 | 3 |
| ★波峰焊 Wave soldering | 255 ± 5 | 4~6 | 2~3 |
| ★手工焊 Manual soldering | 350 ± 10 | 2~5 | 2~3 |

带★号为推荐的焊接方法 Remark:★ Instance Soldering Process

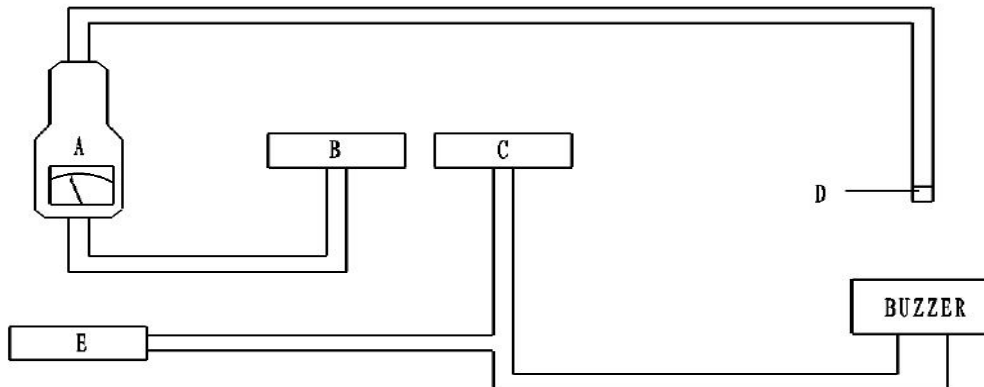
| |
|---|
| 外形图 (单位: 毫米) DIMENSIONS (UNIT: mm) |
| 未标注公差尺寸按 $\pm 0.5\text{mm}$ 计算 Tolerance: $\pm 0.5\text{mm}$ Except Specified |



3. FREQUENCY RESPONSE (频率响应曲线图)



4. SOUND PRESSURE TESTING CIRCUIT DIAGRAM (声压测试线路图)



- A: Sound Pressure Level Meter 声级计
 B: Frequency Counter 频率计
 C: RC oscillator 驱动电路
 D: Sound Pressure Level For Focus 声级计传声话筒
 E: Multimeter (Amphere Meter) 信号发声器

5. RELIABILITY TEST (可靠性试验)

| 序号 | ITEM (项目) | METHOD OF TEST (试验方法) | VARLANCE AFTER CONDITIONIN(标准) |
|----|-----------------------------------|--|--|
| 1 | Dry Heat Test (Storage) 高温储存试验 | After being placed in a chamber with $80 \pm 2^\circ\text{C}$ for 240 hours and then Being placed in natural condition for 4 hours, buzzer shall Be measured. 在 $80 \pm 2^\circ\text{C}$ 的试验箱里放置240小时, 然后在室温下放置4小时后测试。 | Sound Pressure Level (Specification after test): Initial Value $\pm 10\text{dB}$. 声压(试验后变化量): 初始值 $\pm 10\text{dB}$. |
| 2 | Cold Test (Storage) 低温储存试验 | After being placed in a chamber with $-40 \pm 2^\circ\text{C}$ for 240 hours and then Being placed in natural condition for 4 hours, buzzer shall Be measured. 在 $-40 \pm 2^\circ\text{C}$ 的试验箱里放置240小时后, 然后在室温下放置4小时后测试。 | |
| 3 | Humidity Test 耐湿性试验 | After being placed in a chamber with 90 to 95%R. H. at $40 \pm 2^\circ\text{C}$ for 240 hours and then being placed in natural condition for 4 hours, Buzzer shall be measured. 在湿度为90—95%, 温度为 $40 \pm 2^\circ\text{C}$ 的温湿箱里放置240小时后, 然后在室温下放置4小时后测试。 | |
| 4 | Temperature Cycle Test 温度循环试验 | Make the test for 5 cycles without applying power as fig then expose to the room temperature for 4 hours. 不接电源按下图做5个周期试验, 然后在室温下放置4小时再测试。 | |

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XINGHUA CITY HUAYU ELECTEONICS CO.,LCD UINGSU

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| | | | |
| 5 | Vibration Resistant 耐振动性 | <p>Buzzer shall be measured after being applied vibration of amplitude of 1.5mm with 10 to 55Hz band of vibration frequency to each of 3 perpendicular directions for 2 hours.</p> <p>振动频率10~55Hz, 振幅为1.5mm, 朝X、Y、Z轴三个方向振动2小时后测试。</p> | |
| 6 | Drop Test 跌落试验 | <p>Drop a product naturally form the height of 1000mm onto the surface of 100mm thick wooden board. Two directions: This is upper and side of the product are to be applied for this drop test tespectively once.</p> <p>从1000mm高度将产品自然跌落在100mm厚板上按正、侧面方向各做二次跌落试验, 观察此产品能否承受跌落试验。</p> | <p>Sound Pressure Level (Specification after test):</p> <p>Initial Value ±10dB.</p> <p>声压 (试验后变化量): 初始值 ±10dB。</p> |
| 7 | Soldering Heat Resistance 耐焊接热试验 | <p>Lead terminal are immersed up to 1.5mm from buzzer' s body in solder bath of 260°C for 10 seconds, and then buzzer shall be measured after being placed in natural condition for 4 hours.</p> <p>将插针端子浸入260°C的焊料至距离蜂鸣器本体1.5mm, 持续10秒, 然后在室温下放置4小时后测试。</p> | |
| 8 | Solder ability 可焊性 | <p>Lead terminals are immersed in rosin for 5 seconds and then immersed in solder bath of 250°C for 3 seconds.</p> <p>将插针端子进入松香助焊剂5秒, 然后浸入250°C的焊料中3秒。</p> | <p>95%min. lead terminals shall be wet with solder. (Except the edge of terminal)</p> <p>上锡面积 ≥95%。</p> |
| 9 | Terminal Strength Pulling 端子强度 | <p>The force 10 seconds of 9.8N is applied to each terminal in axial direction.</p> <p>插针端子能承受9.8N的负荷10秒。</p> | <p>No visible damage and cutting off.</p> <p>端子没有明显的损伤和断裂、脱落。</p> |